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 Conventional A Chip Control Improved S1 S CW RE RE CDX D1 LE ± 0.03 W1 F
 (mm/rev) 0.05 0.10 0.15 0.20 3 4 5 2 1 Ap (mm) TKF-AGT TKF-NB TKF-AS 0
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 Horizontal Milling Machine. $V \leq 1 \text{ N, M / Min, D } 1 \text{ In M}$. Face Milling $F \text{ M F T U Nu}$
 $\text{RPM } V \leq 1 \text{ N, M / Min, D } 1 \text{ In M}$ $\text{MRR} = W \text{ d f M, M3/min}$. Drilling $\text{MRR} (D^2 / 4) F \text{ N,}$

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