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VERTICAL TURRET LATHE AND HORIZONTAL BORING MILL TAPER TURNING The Following Information Is Based On A Bullard Vertical Turret Lathe. (See Fig. 8-1.) There Are Several Ways To Cut A Taper On A Vertical Turret Lathe. You Can Cut A 45° Taper With Either A Main Turret-held Cutter Or A Side Head-held Cutter If You Engage The Vertical And Horizontal Feeds Simultaneously. To Cut A Taper Of Less Than 45°, You Can Use A Side Head-held Cutter Or A Main Turret-held Cutter If You Engage The Vertical Feed And The Horizontal Feed Separately.

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